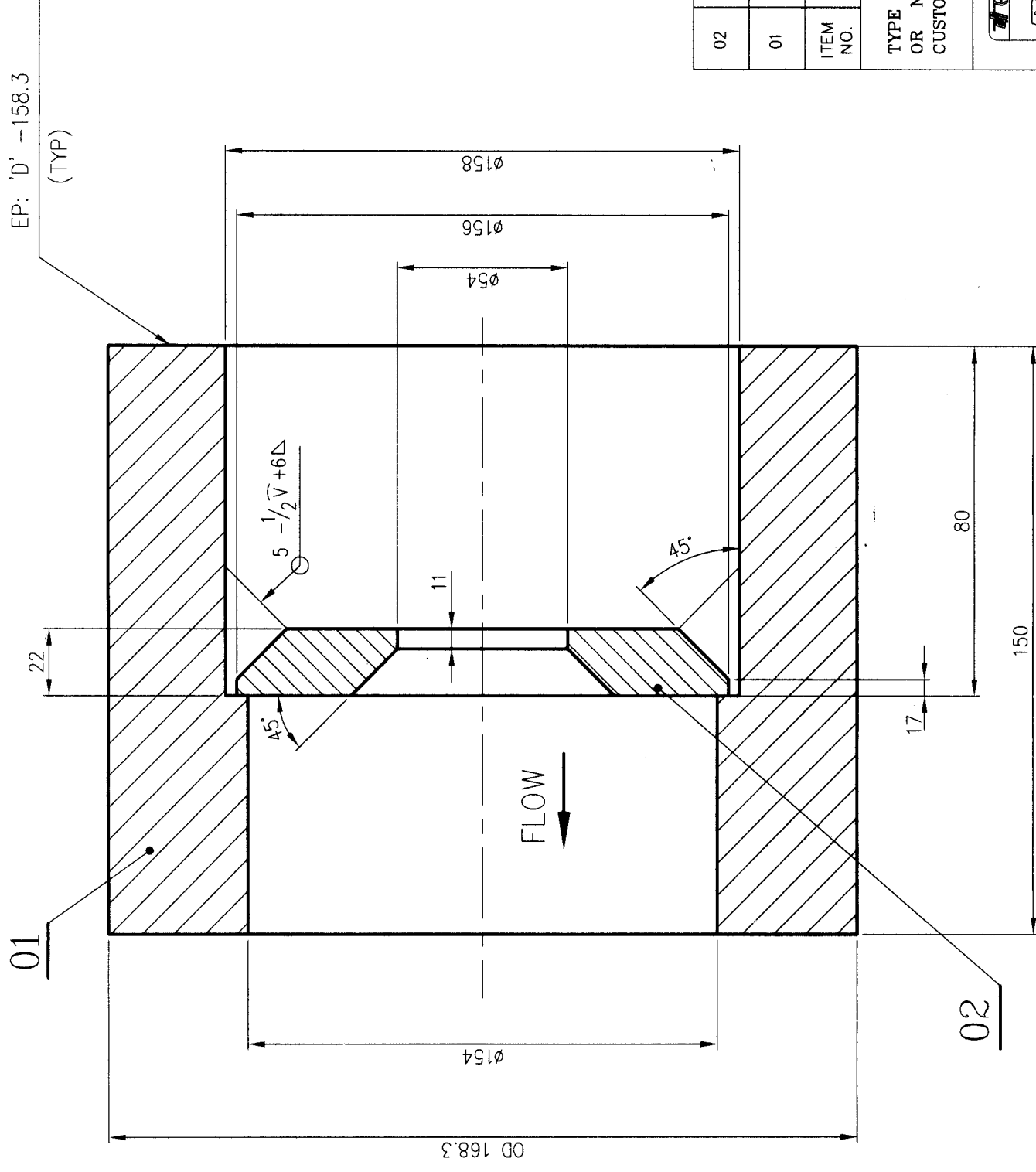


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NOTES: —

01. DESIGN PRESSURE : 39 Kg/Cm² (g)
02. DESIGN TEMPERATURE : 55° C
03. WELDING TO BE DONE BY CERTIFIED WELDER.
04. FOLLOW INSTRUCTION OF HEAT TREATMENT FOR THE MATERIAL.
05. PIPE WITH HIGHER POSITIVE TOLERANCE TO BE USED TO MEET THE DIMENSIONS AS SHOWN.
06. FLOW DIRECTION ARROW TO BE PUNCHED & PAINTED LEGIBLY ON THE OUTER SURFACE OF ITEM NO 01 AND ALSO TAG NO. OP-33.

02	ORIFICE PLATE ø156	T = 22	3-80-401-22187		15 011 916 1100	2 860
					SA 240 TYPE 304	1
01	PIPE OD168.3x7.11	L = 150	3-80-401-22187		15 951 040 0000	4 240
					SA 312 TP 304H	1
ITEM NO.	DESCRIPTION	DRAWING NO.		ITEM NO.	MATERIAL CODE	UNIT WT.
				VAR NO.	MATERIAL SPEC.	QTY.

TYPE OF PRODUCT
OR NAME OF
CUSTOMER/PROJECT

Bharat Heavy Electricals Ltd., Piping Centre, Chennai 600 017		NAME	SIGN	DATE	NO OF ITEMS
DRN	VENKAT			17-05-05	
CHD	VENKAT			17-05-05	
APPD	R.SESHAGIRI			17-05-05	

DEPT.	GRADE OF UN TOL DIM		SCALE N.T.S.	WEIGHT (Kg) 7.100	REF TO MSE DRG. No. 3-80-401-22187	ITEM No.
CODE	C / M / F					
TITLE ORIFICE PLATE ASSEMBLY. OD 168.3x7.11			CARD CODE U 01	DRAWING No.	REV 00	